



ENVIRONMENTAL POLICY

Australian Plate Heat Exchanger Services (APHES) specializes in the servicing and maintenance of various types of heat exchangers, including:

- Plate heat exchangers
- Printed circuit heat exchanger (PCHE) units
- Freshwater generators
- Shell & tube heat exchangers
- Condensers, evaporators, and boilers
- Fin tube coolers and charge air coolers

Our services include inspection, cleaning, dye checking, re-gasketing, assembly, pressure testing, and chemical cleaning of these units.

Our Commitment to Environmental Responsibility

APHES is committed to delivering high-quality service while minimizing our environmental impact. Our objective is to complete all projects **on time, within budget, and in compliance with contractual and regulatory requirements** while ensuring environmental sustainability.

We maintain a **Quality, Safety & Environmental (QSE) Management System** that meets the requirements of **ISO 14001:2015** to ensure continual environmental performance improvement and pollution prevention.

The QSE Management System is:

- **Effectively communicated** to all employees, contractors, and relevant stakeholders.
- **Regularly reviewed and improved** to align with best practices.
- **Integrated into our business processes** to support sustainable operations.

Our Environmental Commitments

To uphold our responsibility to the environment, APHES will:

- **Minimize Environmental Impact** – Identify and reduce the environmental footprint of our operations.
- **Promote Continuous Improvement** – Continuously enhance our environmental performance and pollution prevention measures.
- **Sustainable Practices** – Conduct all activities in an environmentally responsible and sustainable manner.
- **Legal & Regulatory Compliance** – Comply with all applicable environmental laws, regulations, and other relevant requirements.
- **Set & Review Environmental Goals** – Establish, maintain, and evaluate measurable objectives, targets, and programs.
- **Raise Awareness & Responsibility** – Ensure all employees, staff, and contractors understand their environmental responsibilities.
- **Open Communication** – Engage transparently with customers, regulatory authorities, and the public regarding environmental matters.
- **Maintain Management Systems** – Implement and uphold environmental management processes in line with ISO 14001:2015.
- **Policy Availability & Awareness** – Ensure this policy is communicated to all personnel and made available to interested parties.

Policy Visibility & Review

This policy will be:

- **Displayed in prominent workplace locations**, including reception.
- **Made available to all employees, contractors, clients, and the general public.**
- **Reviewed annually** to ensure its relevance and effectiveness.